

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 59575

Tuesday, June 08, 2010 9:50:53 AM



Page 2

Item ID:	D3935-3	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Pylon Wall Protector, LH					
Start Date:	6/8/2010	Start Qty:	1.00		Cust Item ID:	
Required Date:	6/17/2010	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC8- Inspect parts - second check Memo	0.00 0.00		S 10/06/14		(H)			
130 Packaging Packaging	Identify as per dwg & Stock Location: Memo	0.00 0.00		PP 59573		10-6-13	(10)	SD	
140 QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						10/06/17	MF 10-6-16

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Picklist Print

Tuesday, June 08, 2010 9:50:57 AM

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Work Order ID: 59575



Parent Item: D3935-3



Parent Item Name: Pylon Wall Protector, LH

Start Date: 6/8/2010

Required Date: 6/17/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	1,369.206	8.5323	8.981368			



GE PLASTICS LEXAN SHEET



RB 10-6-14

Location

Loc Qty

Loc Code

MAT

1369.2068

111710

64

112585

155.783

114032

1149.4238

114032

①

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DART AEROSPACE LTD		Work Order:	59575
Description: Pylon Wall Protector, LH		Part Number:	D3935-3
Inspection Dwg: D3935	Rev: B	Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
5.68	+/-0.030	5.68	2			
12.68	+/-0.030	12.68	4			
18.75	+/-0.030	18.75	2			
19.00	+/-0.030	19.00	2			
20.25	+/-0.030	20.25	2			
22.75	+/-0.030	22.75	2			
23.73	+/-0.030	23.73	7			
28.63	+/-0.030	28.63	2			
32.75	+/-0.030	32.75	2			
1.00	+/-0.030	1.00	2			
3.50	+/-0.030	3.50	2			
9.00	+/-0.030	9.00	2			
17.00	+/-0.030	17.00	2			
18.50	+/-0.030	18.50	2			
33.40	+/-0.030	33.40	2			
34.25	+/-0.030	34.25	2			
34.60	+/-0.030	34.60	2			
34.72	+/-0.030	34.72	2			
22.85	+/-0.030	22.85	2			
19.15	+/-0.030	19.15	2			
35.39	+/-0.030	35.39	2			
0.125	+/-0.010	1.133	2			

Measured by:	RB	Audited by:	S	Prototype Approval:	N/A
Date:	10-6-14	Date:	10/06/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	09.11.17	New Issue	KJ	M

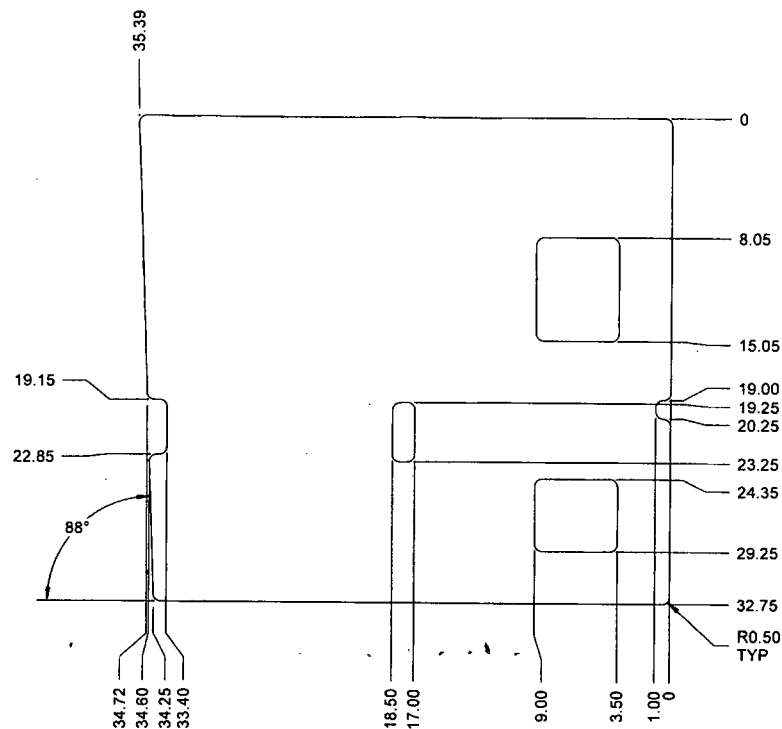
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 59875
B810-6-05

RELEASED
2009-10-22
md

D3935-1 PYLON WALL PROTECTOR, LH
(TEXTURED SIDE SHOWN)

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3935-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 5.79 lbs
- 8) CHECK PER TEMPLATE DT8922

B	ADD -3, -4 (SHEET 3, 4)	HS	09.08.19
A	NEW ISSUE	HS	09.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.08.19		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B
DRAWING NO.	D3935	SHEET 1 OF 4
TITLE	PYLON PROTECTOR	SCALE
		NTS

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Dart Aerospace Ltd

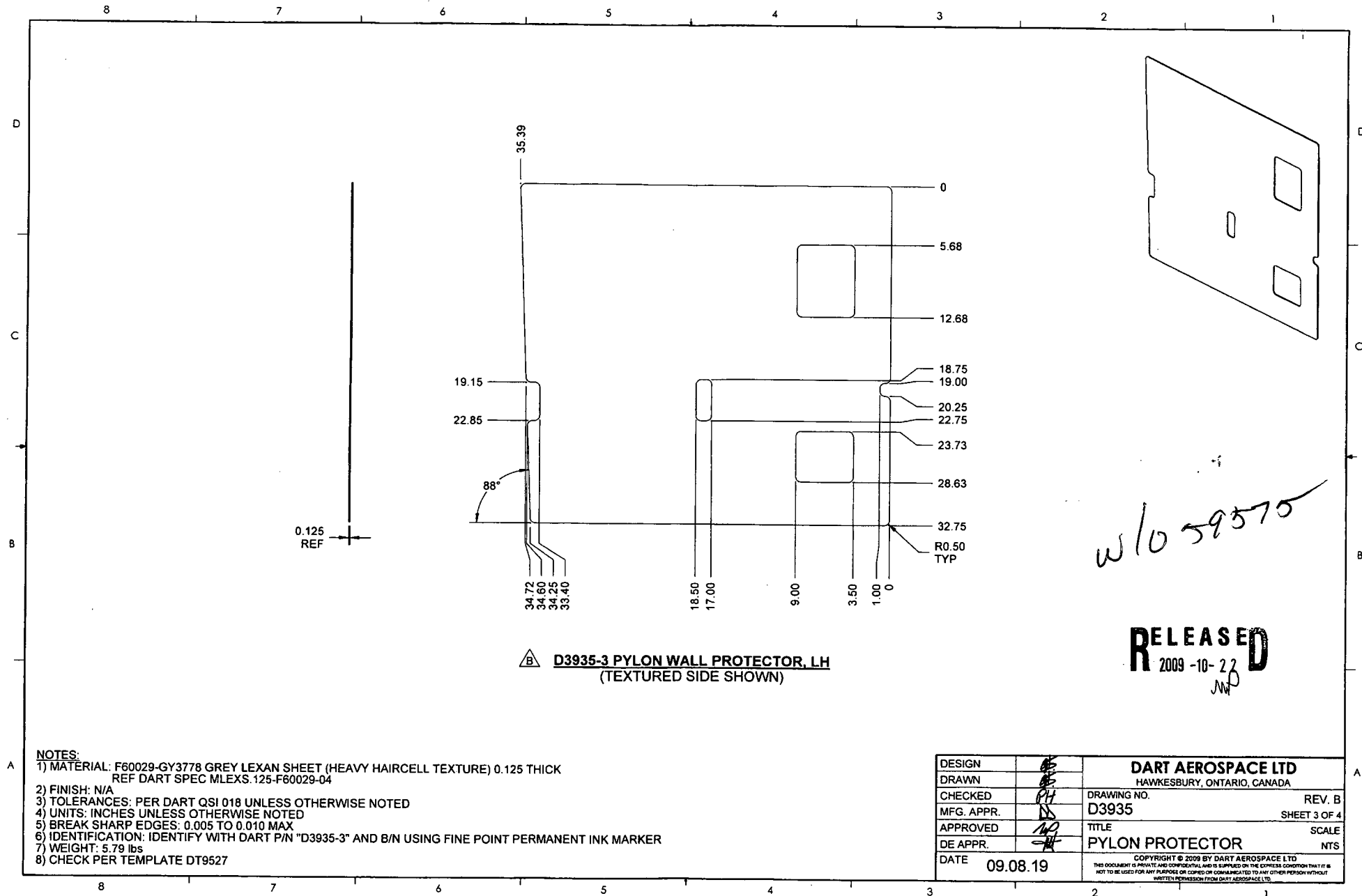
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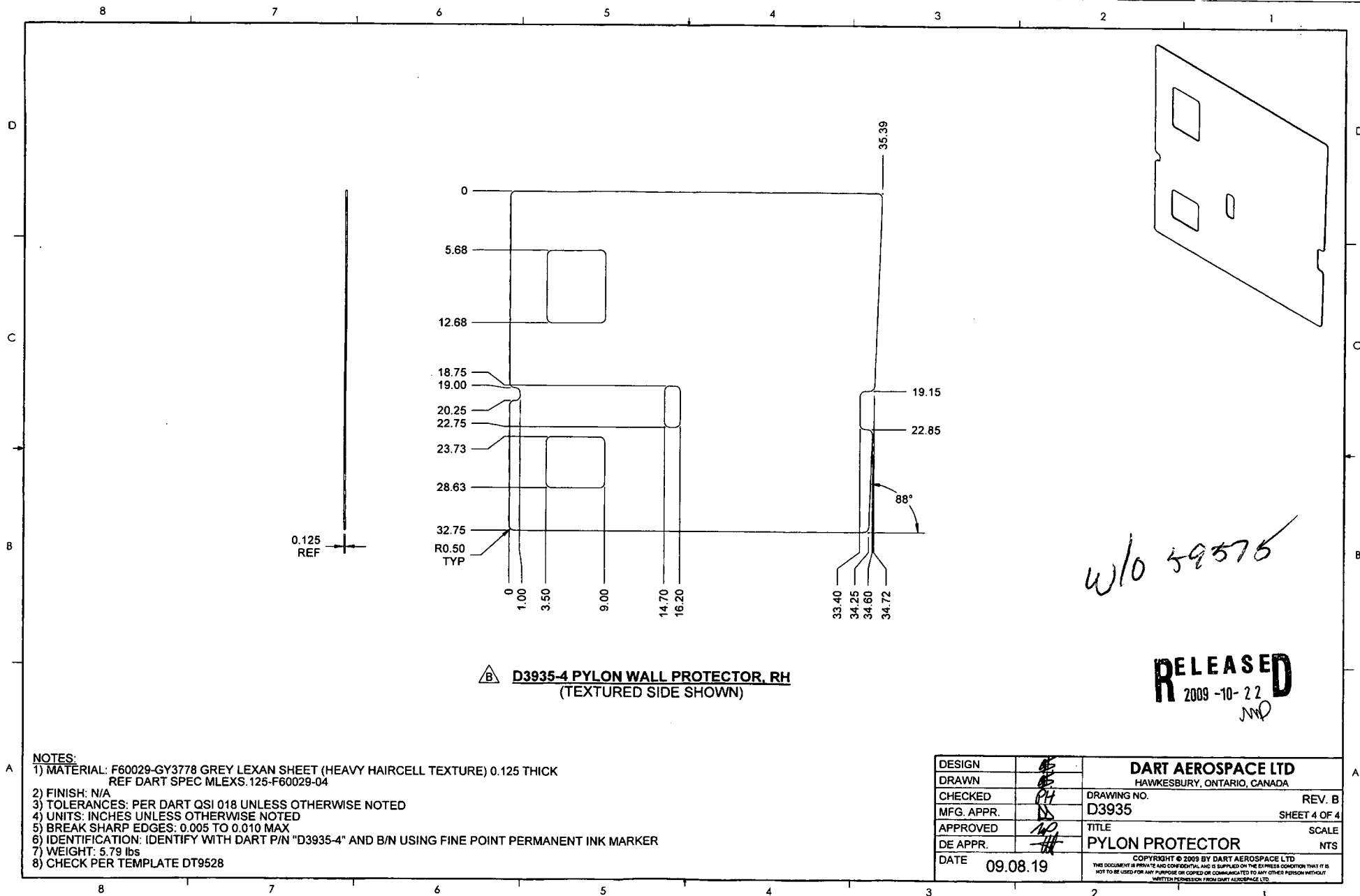
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